Indmar Products, Inc.

JOB DESCRIPTION

JOB TITLE: CNC Programmer/Machinist

LOCATION: Millington

REPORTS TO: Machine Shop Manager

POSITION SUMMARY: Responsible for writing CNC programs, setting up and running CNC machines. Creates and setup instructions and trains operators on programs.

DUTIES AND RESPONSIBILITIES:

- Write CNC programs and performs run tests for functionality.
- Creates setup instructions and other production documentation for CNC machines.
- Improves existing programs.
- Setup and operate CNC machinery.
- Performs routine maintenance on machines, including preventive maintenance.
- Analyze engineering designs and drawings for in house manufacturability.
- Trains CNC operators on CNC programs and blueprint readings.
- Set up fixturing –tooling and work offsets.
- Sets up and operates manual machine shop equipment (lathe, milling machines, and drill/tap machines.
- Brings parts to machine area; loads parts into machine and runs parts.
- Check finished parts with go or no-go gauges.
- Checks and maintains coolant level for machining operations.
- Check and maintains lubrication level of assigned machine(s).
- Stack finished parts and transfer to production area.
- Clean and maintain work areas.
- Other duties as assigned.

KNOWLEDGE AND SKILLS:

- Ability to read and understand blueprints
- Must be able to write programs for CNC machines
- Must have advanced math skills
- Must read and use precision instruments for quality control
- Must understand and utilize basic G&M code programming.

EDUCATION AND WORK EXPERIENCE:

- High School Diploma or GED
- Technical degree or machinist certification
- Minimum of 5 years CNC experience
- Experience with Miltronic VM 30 machines and experience with Fanuc controls.

ENVIRONMENTAL CONDITIONS: Constant noise from machinery.

PHYSICAL EFFORT: Must be able to lift 60 pounds.

SAFETY EQUIPMENT REQUIREMENTS: Safety glasses; hearing protection